

MAGNETIC PARTICLE EXAMINATION REPORT

Date of Examination: 22/09/2022		Report No: HITECH/TJN-2022-229/MT-035	
Client: M/S.TRUCKOMAN EQUIPMENT RENTAL. LLC		Contractor: N/A	
Project: N/A		Location: TRUCKOMAN WORKSHOP-ADAM, SULTANATE OF OMAN	
Procedure No. & Rev. No.: HITIS/GEN/MT/01 REV.02		Referencing Code / Specification: AWS D1.1 ED 2015	
Acceptance Criteria: AWS D1.1 ED 2015		Material: CS	
Surface Condition: Acceptable		Surface Temperature: Ambient	
PWHT: N/A			
Method: ☐ Wet ☒ Visible ☐ Dry ☐ Fluorescent		Technique: ☒ Continuous ☐ Residual	
Magnetization: ☒ Longitudinal ☐ Circular			
Equipment Type: Permanent Magnetic Yoke		Equipment Sr. No: GAMMATEC 0335	
Cal. Validity: Prior to Job			
Type of Current: N/A		Lifting Power of Yoke: 18.1 KG	
Sensitivity: ☒ Burnish Strip ☐ Pie Gauge III Lines Visible			
Source of Light: Day light		Light Intensity: ≥ 1000 lux min	
Consumables: MAGNAFLUX			
Cleaner: MAGNAFLUX SKC-S		White Contrast: MAGNAFLUX WCP-2	
Batch No: 210906 BBE		Batch No: 210902 BBE	
Validity: SEP-2024		Validity: SEP-2024	
Magnetic Ink: MAGNAFLUX 7HF		Batch No: 200702	
Validity: JUL-2023			
Item Description/Line No./ Drawing No.	Weld No	Welder No	Size
		Sch. / WT	Observation (Map or Record of Indication)
			Result (Acc./Rej.)
REGISTRATION NO & OWNER ID NO: - 1507 DA / PLM 1614			
KING PIN & FILLET WELD MAKE: JOST 3.5" TYPE: KZ-14	I SHAPED CYLINDRICAL KING PIN, TOP HEAD 114MM ϕ , INTERMEDIATE 89MM ϕ , BOTTOM HEAD 111MM ϕ		NO RELEVANT INDICATION OBSERVED
		ACCEPTED	



MPI CARRIED OUT ON ABOVE MENTIONED ITEMS (FEASIBLE AREA ONLY)

LATEST DATE BY WHICH NEXT MPI MUST BE CARRIED OUT:

21/09/2023

Hi-Tech Inspection Services LLC

Contractor

Client/ TPI /AI

Signature:



Signature:

Signature:

Name: DABLOO.T

Name:

Name:

Qualification: MPT Level II

Date: 22/09/2022

Date:

Date