

Date of Examination:09/08/2022				Report No: HITECH/TJN-2022-229/MT-029			
Client: M/S. TRUCKOMAN EQUIPMENT RENTAL. LLC				Contractor: N/A			
Project: N/A				Location: TRUCK OMAN WORKSHOP-ADAM, SULTANTE OF OMAN			
Procedure No. & Rev. No.:HITIS/GEN/MT/01 REV.02				Referencing Code / Specification:ASME E709 /AWS D1.1 ED2015			
Acceptance Criteria:AWS D1.1 ED2015				Material:CS			
Surface Condition: Acceptable/ Welded		Surface Temperature: Ambient		PWHT:N/A			
Area Inspected (Others) : N/A		Weldment Areas: N/A		Stress Areas / Full Body : Yes			
Method: ☒ Wet ☒ Visible ☐ Dry ☐ Fluorescent		Technique: ☒ Continuous ☐ Residual		Magnetization: ☒ Longitudinal ☐ Circular			
Equipment Type: Permanent Magnetic Yoke		Equipment Sr. No: GAMMATEC 0335		Cal. Validity: Prior to Job			
Type of Current: N/A		Lifting Power of Yoke:18.1 KG		Sensitivity: ☒ Burnah Strip ☒ Pie Gauge III Lines Visible			
Source of Light: Day light				Light Intensity: ≥1000 lux min			
Consumables: MAGNAFLUX							
Cleaner: MAGNAFLUXSKC-S		White Contrast: MAGNAFLUX WCP-2		Magnetic Ink:MAGNAFLUX 7HF			
Batch No: 210906		Batch No: 210902		Batch No: 200702			
Validity: SEP-2024		Validity: SEP-2024		Validity: JUL-2023			
Item Description/Line No./ Drawing No.		Weld No	Welder No	Size	Sch. / WT	Observation (Map or Record of Indication)	Result (Acc./Rej.)
REGISTRATION NO & OWNER ID NO: - 2516 YS & PLM 1527 (MAKE:CATERPILLAR)							
BUCKET ID NO: PLM 1527		N/A	N/A	N/A	N/A	NO RELEVANT INDICATION OBSERVED	ACCEPTABLE
Latest date by which next MPI must be carried out:						08/08/2023	
MPI TEST CARRIED OUT SATISFACTORILY, FOUND NO RELEVANT INDICATIONS AT THE TIME OF INSPECTION							
Hi-Tech Inspection Services LLC		Contractor			Client/ TPI /AI		
Signature:		Signature:			Signature:		
Name: N. SREEKUMAR		Name:			Name:		
Qualification:MPT Level II		Date: 09/08/2022			Date		

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MAGNETIC PARTICLE EXAMINATION REPORT

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